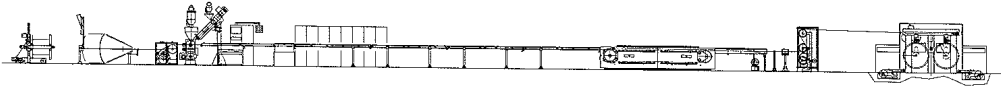
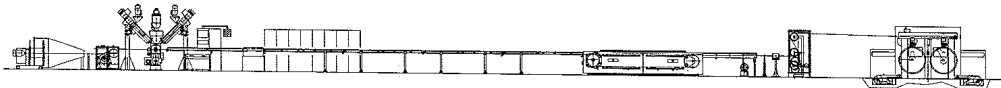


Conductor sizes		Insulation materials AIA1:	PVC, PP
Bunched copper wire (x wire):	0.22 - 6 mm ²	Insulation materials AIA2:	XLPE, PVC, PP, HFFR
Diameter over insulation:	max. 5 mm	Insulation materials AIA3-AIA4:	XLPE, PVC, PP, HFFR
		Line speed (max):	1200 m/min

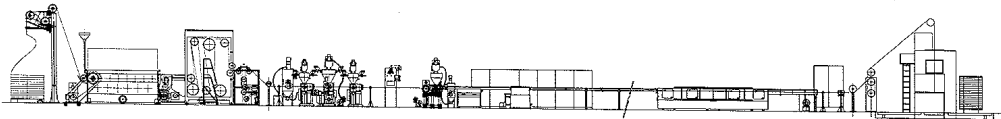
Notes
 AI A3: with stripes and automatic color change system on stripes only
 AI A4: with stripes and automatic color change system for main insulation & stripes



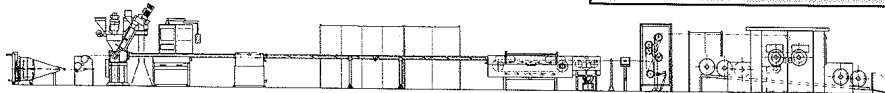
Conductor sizes		Insulation materials BI A1:	PVC, XLPE
Solid copper wire:	1 - 10 mm ²	Insulation materials BI A2:	HFFR, PVC, XLPE
Stranded copper wire (7 x):	1 - 16 mm ²	Line speed (max):	1500 m/min
Bunched copper wire (x wires):	1 - 25 mm ²		
Diameter over insulation:	max. 10 mm		



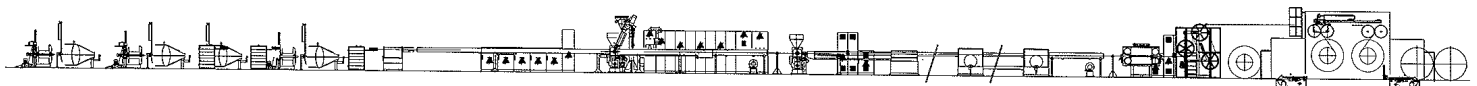
Conductor sizes		Insulation materials:	PVC, XLPE
Solid copper wire:	1 - 10 mm ²	Line speed (max):	1500 m/min
Stranded copper wire (7 x):	1 - 16 mm ²		
Bunched copper wire (x wires):	1 - 25 mm ²		
Diameter over insulation:	max. 10 mm		



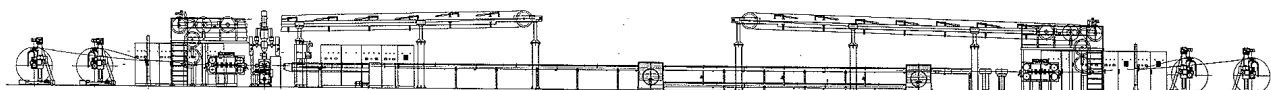
Conductor sizes		Insulation materials:	PVC & Nylon Jacket
Solid copper wire:	14 - 10 AWG	Line speed (max):	8000 ft/min
Stranded copper wire (19 x):	14 - 6 AWG		
Diameter over insulation:	0.28"		



Conductor sizes		Insulation materials WI A1:	PVC, XLPE
Solid copper wire:	0.35 - 2.5 mm ²	Insulation materials WI A2:	HFFR, PVC, XLPE
Stranded copper wire (7 x):	0.35 - 6.0 mm ²	Line speed (max):	1000 m/min
Bunched copper wire (x wires):	0.35 - 6.0 mm ²		
Diameter over insulation:	max. 5 mm		

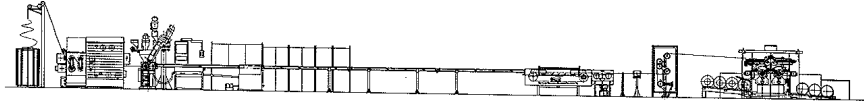


Conductor sizes		Insulation materials BS B1:	PVC, HFFR
Solid copper wire:	0.5 - 10 mm ²	Insulation materials BS B2:	EPDM + PVC, HFFR
Flexible wire:	0.5 - 16 mm ²	Line speed (max):	400 m/min
Jacketing Diameter:	max. 24 mm	N° of cables:	2 - 7



Conductor sizes		Insulation materials	
Copper/Al conductor (PI A1-A2):	1 - 120 mm ²	PI A1 - PI A2:	PVC, XLPE (Sioplas), HFFR
Copper conductor (PI B1-B2):	10 - 300 mm ²	PI B1 - PI B2:	Silan (Liquid or Dry), PVC, HFFR
Diameter over insulation (PI A1):	max 20 mm	Line speed (max) PI A1 - PI A2:	500 m/min
Diameter over insulation (PI B1-B2):	max 30 mm	Line speed (max) PI B1 - PI B2:	300 m/min

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Conductor sizes		Insulation materials	
Rod annealed copper	max. 2.5 mm	Solid	LDPE-MDPE-HDPE PVC
Wire diameter	0.32 – 0.90 mm	Foam	LDPE-MDPE-HDPE
Over insulation diameter	max. 3.0 mm	Line speed	Min. / max. line speed
			300 – 3000 m/min



Conductor sizes		Insulation materials	
Rod annealed copper	max. 2.5 mm	Solid	LDPE-MDPE-HDPE
Wire diameter	0.32 – 0.90 mm	Physical foam	PE
Over insulation diameter	max. 3.0 mm	Line speed	Min. / max. line speed
			300 – 3000 m/min



Conductor sizes		Insulation materials	
Rod annealed copper	max. 2.5 mm	Solid	FEP, PE
Wire diameter	0.32 – 0.90 mm	Physical foam	FEP, PE
Over insulation diameter	max. 3.0 mm	Line speed	Min. / max. line speed
			150 – 1500 m/min



Conductor sizes		Insulation materials	
Wire diameter:		Solid	FEP, PE
Min.	0.16 mm - AWG 34	Physical foam	FEP, PE
Max.	0.64 mm - AWG 22	Line speed	Min. / max. line speed
Over insulation diameter	max. 2.5 mm		70 – 700 m/min



Conductor sizes		Insulation materials	
Annealed copper & copper clad aluminium min./max.	0.8 / 2.9 mm	Physical foam	PE
Copper clad steel min./ max.	0.64 / 2.6 mm	Optional solid	LDPE
Over insulation diameter foam PE:	max. 12 mm	Line speed	Min. / max. line speed
			25 – 300 m/min



Conductor sizes		Insulation materials	
Annealed copper & copper clad aluminium min./max.	0.8 / 2.9 mm	Physical foam	PE
Copper clad steel min./ max.	0.64 / 2.6 mm	Optional solid	LDPE
Over insulation diameter solid PE:	max. 9.0 mm	Line speed	Min. / max. line speed
Over insulation diameter foam PE:	max. 12 mm		25 – 300 m/min
		Foaming ratio	up to 80%



Conductor sizes		Insulation materials	
Annealed copper & copper clad aluminium min./max.	1.2 / 5.6 mm	Physical foam	PE
Copper clad steel min./ max.	0.8 / 4.2 mm	Line speed	Min. / max. line speed
Copper pipe	max. 9.0 mm		8 – 100 m/min
Over insulation diameter foam PE:	max. 24 mm	Foaming ratio	up to 80%